

# Style 118 Handiband™ Clamp



**For quick, permanent repair of small pinhole leaks and cracks in steel pipe**

## Materials of Construction

**Band:** Stainless Steel 18-8, Type 304

**Lugs:** Ductile Iron ASTM 536

**Bolts & Nuts:** Alloy to ANSI A21.11

**Gasket:** Gridded to Dresser Specs

The Dresser Style 118 Handiband™ Clamp is a field-proven, low cost band-type repair clamp for quick repair of small leaks and holes in steel piping. Installation is fast, easy and foolproof. Simply wrap the clamp around the pipe, drop the bolts through the slotted lugs and tighten the nuts. Compression of the large size gasket seals the leak completely and permanently.

The Handiband clamp is made of stainless steel for corrosion resistance. The Dresser rubber compound gasket offers superior resistance to oils, aromatic and aliphatic hydrocarbons, gasoline and condensates.

Individual components of the Style 118 clamp are carefully engineered and constructed with lugs of ductile iron and bolts plated for long-life and durability. Style 118's come fully assembled and ready to install so there are no loose parts to misplace. The 118 clamp is available for pipe sizes 1/2" through 8" in 3, 6 and 12" lengths to cover a variety of leaks.



NOTE: The Style 118 clamp does not provide a full 360-degree seal on the pipe. For full circle seal and repair applications, see the Style 360 repair clamp on page 6.

## Style 118 Handiband™ Clamp Specifications for Sizes 1/2" thru 8"

Nominal Size (ID)	Outside Diameter (OD)	Overall Length (In.)	Quantity Per Package	Weight Approx. Ea. (lbs.)	Nominal Size (ID)	Outside Diameter (OD)	Overall Length (In.)	Quantity Per Package	Weight Approx. Ea. (lbs.)
1/2	.840	3	20	.5	3	3.500	3	6	1.2
1/2	.840	6	10	1.0	3	3.500	6	4	2.4
					3	3.500	12	2	4.8
3/4	1.050	3	16	.6	3-1/2	4.000	3	6	1.5
3/4	1.050	6	8	1.1	3-1/2	4.000	6	4	3.0
1	1.315	3	16	.6	4	4.500	3	6	1.5
1	1.315	6	8	1.2	4	4.500	6	4	3.0
					4	4.500	12	2	6.3
1-1/4	1.660	3	12	.9	5	5.563	3	6	1.6
1-1/4	1.660	6	6	1.7	5	5.563	6	4	3.2
1-1/2	1.900	3	12	.9	6	6.625	3	6	1.8
1-1/2	1.900	6	6	1.8	6	6.625	6	4	3.6
					6	6.625	12	1	7.2
2	2.375	3	8	1.1	8	8.625	3	6	2.0
2	2.375	6	4	2.3	8	8.625	6	4	4.0
2	2.375	12	2	4.5	8	8.625	12	1	7.0
2-1/2	2.875	3	8	1.2					
2-1/2	2.875	6	2	2.3					

\*NOTE: All orders for unpackaged sizes and for broken carton quantities will be random packaged